Friday, 11/04/2008 9:02:34 AM

User:

Julie Lecocq

**Process Sheet** 

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Type

Job Number : 38565 : 12719 **Estimate Number** 

P.O. Number

: 11/04/2008 This Issue

: NC Prsht Rev.

: // First Issue : 36636

**Previous Run** 

Written By

Comment

Checked & Approved By

: Est Rev:A

New Issue 07-02-14 JLM

: SMALL /MED FAB

**Additional Product** 

Job Number:



Seq. #:

1.0

0.6254 sf(s)/Unit Total:

NEOPRENE SHEET 0.063

Batch:

163 7.5046 sf(s)

WATER JET

Comment: Qty.:

Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev:

Prog Rev:

2-Deburr if necessary

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

: D353625 Part Number

: GASKET

**Drawing Number** : D3536 REV A : N/A Project Number

**Drawing Revision** 

Material

**Description:** 

**NEOPRENE SHEET 0.063** 

**Drawing Name** 

**Due Date** : 16/04/2008 Qty:

12 Um:

Each

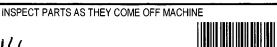




















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Date:

Friday, 11/04/2008 9:02:34 AM

User:

Julie Lecocq

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 38565

Part Number: D353625

Job Number:



Seq. #:

**Machine Or Operation:** 

**Description:** 

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



08/04/15

Job Completion



mt 08-04-14

Dart Aerospace Ltd	1
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W/O:		·	WORK ORDER C				· · · · · · · · · · · · · · · · · · ·	
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DART AEROSPACE LTD	Work Order:	38565		
Description: Gasket	Part Number:	D3536-25		
Inspection Dwg: D3536 Rev: A		Page 1 of 1		

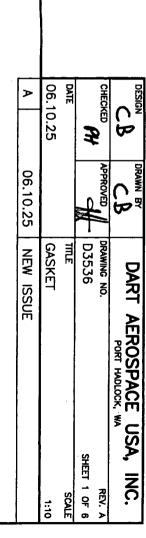
### FIRST ARTICLE INSPECTION CHECKLIST

	FIRST A	RTICLE INSP	ECTION	CHECKI	_IST	
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5.45	+/-0.030	5,43	¥			
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0.30	+/-0.030	315	*			
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Date:	8-4-14		Scale	$\mathcal{A} \sqsubseteq$	Dat	e: N/A
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D3536-13 GASKET

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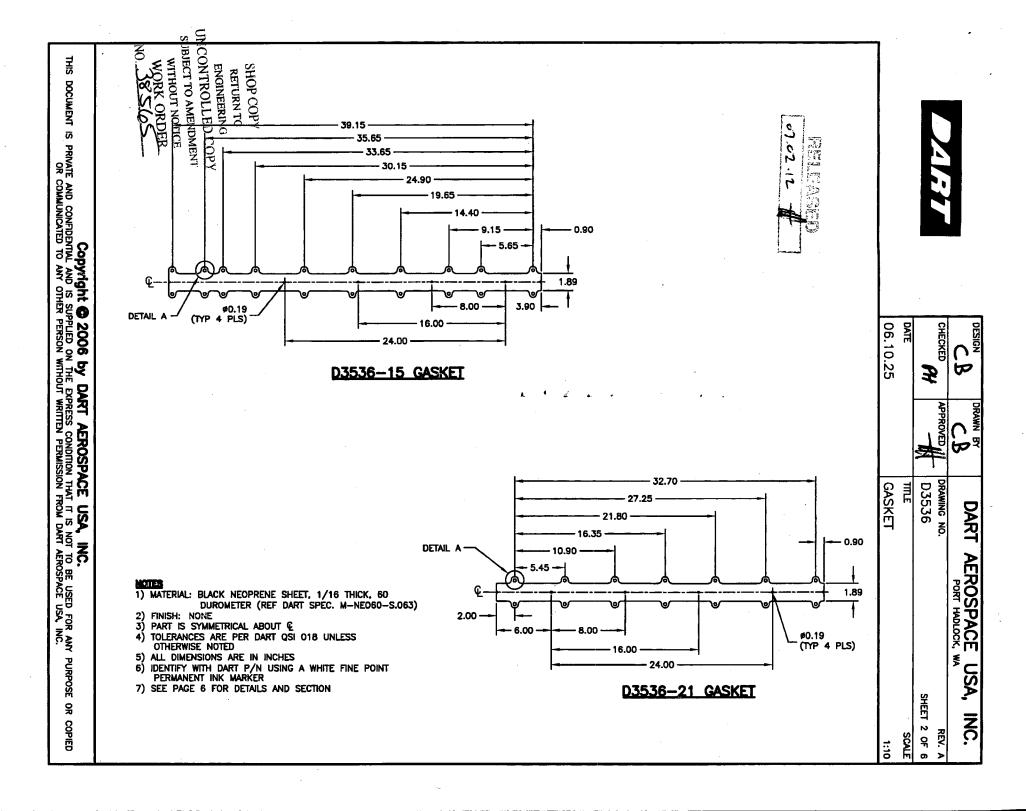
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1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

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2) FINISH: NONE
3) PART IS SYMMETRICAL ABOUT Q
4) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES
6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT
PERMANENT INK MARKER
7) SEE PAGE 6 FOR DETAILS AND SECTION

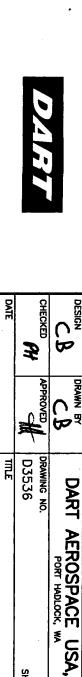
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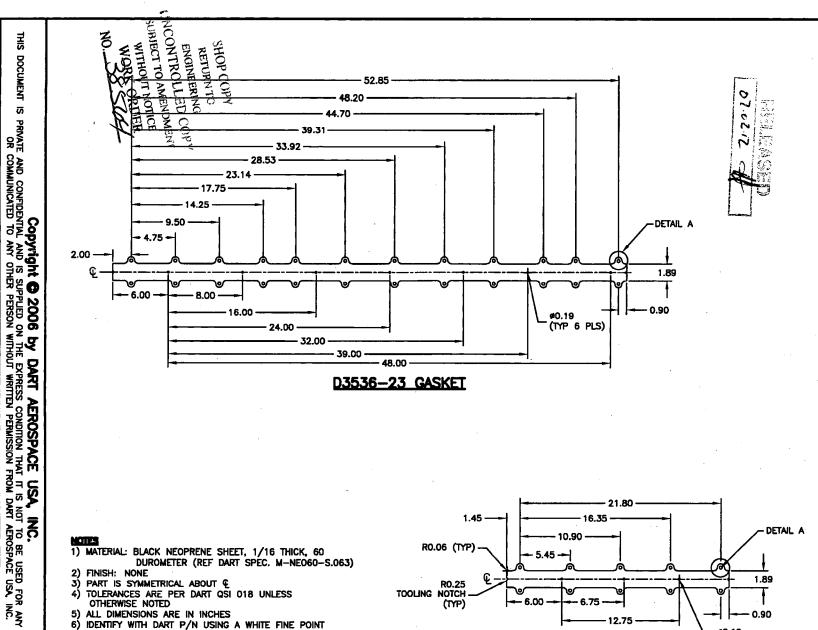
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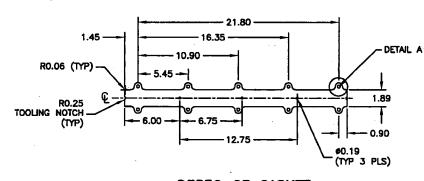
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 2) FINISH: NONE
  3) PART IS SYMMETRICAL ABOUT \$\( \xi\)
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

  2) SEE PAGE 6 FOR DETAILS AND SECTION

- 7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-25 GASKET

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DATE CHECKED 06.10.25 B £ APPROVED B C B D3536 GASKET DRAWING NO **JULE** DART AEROSPACE PORT HADLOCK,

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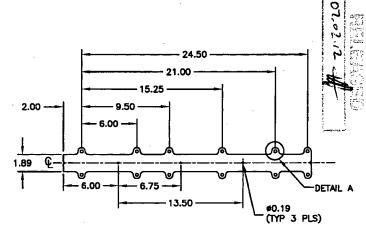
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4 OF 6 REV.

SCALE 1:10

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D3536-31 GASKET



D3536-33 GASKET

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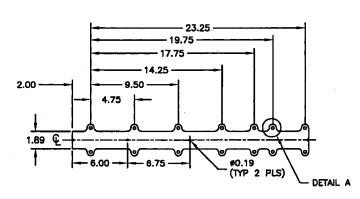
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE

- 2) FINSH: NONE

  3) PART IS SYMMETRICAL ABOUT €
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

  5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-35 GASKET

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PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. 2.00 -4.75 Œ. 1.89 6.00 16.00 DETAIL A 21.00 ●0.19 (TYP 4 PLS) DATE CHECKED 06.10.25 D3536-37 GASKET 5 E 35.71 32.78 D3536 GASKET DRAWING NO DART 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO80-S.063) 2) FINISH: NONE 3) PART IS SYMM PART IS SYMMETRICAL ABOUT ©
TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED 2.00 -AEROSPACE PORT HADLOCK, 4.75 5) ALL DIMENSIONS ARE IN INCHES
6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER 1.88 7) SEE PAGE 6 FOR DETAILS AND SECTION #0.19 (TYP 3 PLS) - 5.00 DETAIL A 28.00 PURPOSE D3536-39 GASKET SHEET 욹 RC. COPIED 5 OF 6 1:10

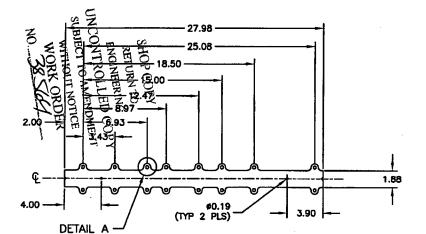
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D3536-41 GASKET

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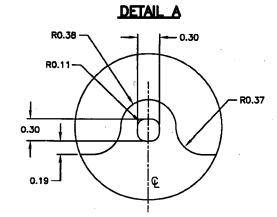
PURPOSE

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  1) MATERIAL: BLACK NEOPRENE SHEET, 1/15 THICK, 60
  DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
  3) PART IS SYMMETRICAL ABOUT &
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER



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06.10.25		GASKET	1:10

W/O:		WORK ORDER CHANGES								
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